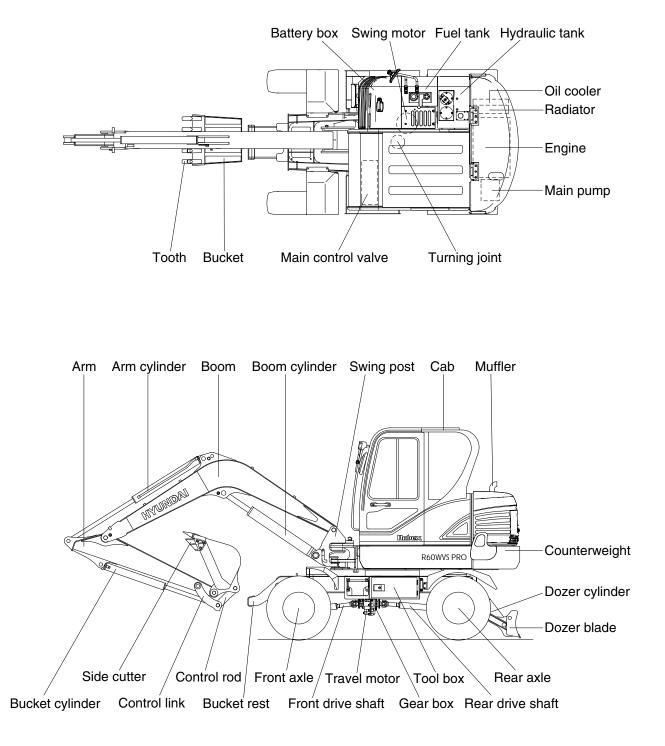
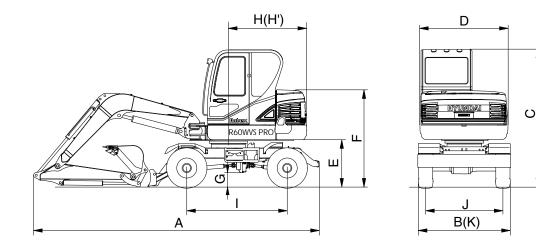
## **1. MAJOR COMPONENTS**



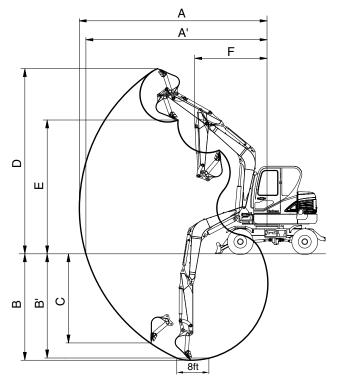
## 2. SPECIFICATIONS

### 1) 3.0 m (9'10") MONO BOOM, 1.6 m (5' 3") ARM WITH BOOM SWING SYSTEM



Description		Unit	Specification
Operating weight		kg	5520
Bucket capacity(SAE heaped), standard		m <sup>3</sup>	0.21
Overall length	Α		5970 (19' 6")
Overall width	В		1925 ( 6' 4")
Overall height	С		2850 ( 9' 4")
Upperstructure width	D		1850 ( 6' 1")
Ground clearance of counterweight	E		986 ( 3' 3")
Engine cover height	F		1970 ( 6' 6")
Minimum ground clearance		mm (ft-in)	290 (11.4")
Rear-end distance	Н		1650 ( 5' 5")
Rear-end swing radius H'			1650 ( 5' 5")
Wheel base I			2100 ( 6'11")
Tread	J	-	1600 ( 5' 3")
Dozer blade width	K		1925 ( 6' 4")
Troublement	Low	line (by (maph)	11.6 (7.2)
Travel speed	High	km/hr (mph)	30 (18.7)
Swing speed		rpm	7.8
Gradeability		Degree (%)	35 (70)
Max traction force		kg (lb)	3400 (7500)

# **3. WORKING RANGE**



## 1) 3.0 m (9'10") MONO BOOM WITH BOOM SWING SYSTEM

Description		1.6 m (5' 3") Arm
Max digging reach	A	6150 mm (20' 2")
Max digging reach on ground	A'	5980 mm (19' 7")
Max digging depth	В	3500 mm (11' 6")
Max digging depth (8 ft level)	B'	3100 mm (10' 2")
Max vertical wall digging depth	С	2960 mm ( 9' 9")
Max digging height	D	6070 mm (19' 11")
Max dumping height	Е	4340 mm (14' 3")
Min swing radius	F	2350 mm ( 7' 9")
Boom swing radius (left/right)		80°/50°
		46.7 kN
	SAE	4762 kgf
Puelet diaging force		10499lbf
Bucket digging force		52.5 kN
	ISO	5356 kgf
		11810lbf
		27.5 kN
	SAE	2808 kgf
		6186 lbf
Arm crowd force		30.89kN
	ISO	3154 kgf
		6948 lbf

# 4. WEIGHT

	R60	WVSPRO
Item	kg	lb
Upperstructure assembly	2680	5910
Main frame weld assembly	600	1320
Engine assembly	280	620
Main pump assembly	30	70
Main control valve assembly	40	90
Swing motor assembly	75	165
Hydraulic oil tank assembly	90	200
Fuel tank assembly	60	130
Boom swing post	110	240
Counterweight	210	460
Cab assembly	350	770
Lower chassis assembly	2080	4590
Lower frame weld assembly	550	1210
Swing bearing	90	200
Travel motor assembly	40	90
Turning joint	30	70
Gear box	94	207
Front axle assembly	280	617
Rear axle assembly	200	440
Dozer blade assembly	200	440
Front attachment assembly (3.0 m boom, 1.6 m arm, 0.21 m <sup>3</sup> SAE heaped bucket)	790	1740
3.0 m boom assembly	240	530
1.6 m arm assembly	130	290
0.21 m <sup>3</sup> SAE heaped bucket assembly	170	370
Boom cylinder assembly	70	155
Arm cylinder assembly	60	130
Bucket cylinder assembly	35	80
Bucket control link assembly	40	90
Boom swing cylinder assembly	40	90
Blade cylinder assembly	30	70

### **5. LIFTING CAPACITIES**

1) 3.0 m (9'10") boom, 1.6 m(5' 3") arm equipped with 0.21m<sup>3</sup> (SAE heaped) bucket and the dozer blade down.

				Lo	ad radiu	174		Atı	max. rea	ch		
Load point height		2.0m (6.6ft)		3.0m (	3.0m (9.8ft) 4.0		13. 1ft)	5.0m (16.4ft)		Capacity		Reach
		b	⊫க⊅	ŀ	ь£Э	ŀ	⊧€	ľ	₽₽	ŀ	⊧€	m(ft)
5.0m 16.4ft	kg 1b											
4.0m 13.1ft	kg lb					*1110 *2450	1090 2400			*1100 *2430	870 1920	4.54 (14.9)
3. Om	kg					*1250	1060	*1220	720	*1090	700	5.05
9.8ft	lb					*2760	2340	*2690	1590	*2400	1540	(16.6)
2. Om	kg			*2100	1580	*1550	1000	1260	700	1150	630	5.28
6.6ft	lb			*4630	3480	*3420	2200	2780	1540	2540	1390	(17.3)
1. Om	kg			*2770	1460	1760	950	1240	670	1130	610	5. 28
3.3ft	1b			*6110	3220	3880	2090	2730	1480	2490	1340	(17.3)
0. Om	kg	*2490	*2490	2790	1400	1720	910	1220	650	1200	640	5.05
0.0ft	lb	*5490	*5490	6150	3090	3790	2010	2690	1430	2650	1410	(16.6)
-1. Om	kg	*3950	2740	2780	1400	1710	910	330-30-03		1400	750	4.55
-3.3ft	lb	*8710	6040	6130	3090	3770	2010			3090	1650	(14.9)
-2. Om	kg	*3830	2810	*2350	1430					*1760	1070	3.65
-6.6ft	1b	*8440	6190	*5180	3150					*3880	2360	(12.0)

· Fating over-front · E Rating over-side or 360 degree

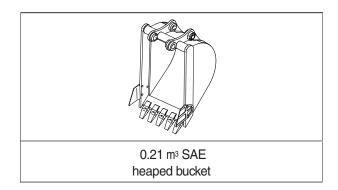
2) 3.0 m (9'10") boom, 1.6 m (5' 3") arm equipped with 0.21m<sup>3</sup> (SAE heaped) bucket and the dozer blade up.

			Load radius								max. rea	ach
Load point height		2.0m (6.6ft)		3. Om (	3.0m (9.8ft)		4.0m (13.1ft)		5.0m (16.4ft)		Capacity	
		Ŀ	чÐ	ŀ	чÐ	ľ	чÐ	ŀ	Ъ	U	чÐ	m(ft)
5.0m 16.4ft	kg 1b			a.		5				*1460 *3220	1410 3110	3.54 (11.6)
4.0m 13.1ft	kg 1b					*1350 *2980	1180 2600			*1410 *3110	980 2160	4.48 (14.7)
3.0m 9.8ft	kg 1b	2		*1670 *3680	*1670 *3680	*1480 *3260	1160 2560			*1360 *3000	820 1810	4.99 (16.4)
2.0m 6.6ft	kg 1b			*2430 *5360	1680 3700	*1770 *3900	1110 2450	1370 3020	800 1760	1280 2820	750 1650	5.22 (17.1)
1.0m 3.3ft	kg 1b			2980 6570	1580 3480	1880 4140	1070 2360	1340 2950	780 1720	1260 2780	730 1610	5.22 (17.1)
0.0m 0.0ft	kg 1b	*2070 *4560	*2070 *4560	2930 6460	1540 3400	1850 4080	1040 2290			1340 2950	770 1700	4.99 (16.4)
-1.0m -3.3ft	kg 1b	*4030 *8880	2940 6480	2930 6460	1550 3420	1840 4060	1040 2290			1560 3440	890 1960	4.49 (14.7)
-2.0m -6.6ft	kg lb	*3590 *7910	3010 6640	*2280 *5030	1580 3480					*1720 *3790	1250 2760	3.56 (11.7)

Note 1. Lifting capacity are based on SAE J1097 and ISO 10567.

- 2. Lifting capacity of the ROBEX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The load point is a hook located on the back of the bucket.
- 4. \*indicates load limited by hydraulic capacity.

# 6. BUCKET SELECTION GUIDE



Can	Capacity Width		Width		Width		Recommendation
Cap	acity	vviath		VVIGUT		Weight	3.0 m (9' 10") boom
SAE heaped	CECE heaped	Without side cutter	With side cutter		1.6 m (5' 3") arm		
0.21 m³	0.15 m³	705 mm	770 mm	170 kg	Applicable for materials with density of 1600 kgf/m <sup>3</sup> (2700 lb/yd <sup>3</sup> ) or less		

# 7. SPECIFICATIONS FOR MAJOR COMPONENTS

## 1) ENGINE

Item	Specification
Model	Yanmar 4TNV98-EPHYBU
Туре	4-cycle diesel engine, low emission
Cooling method	Water cooling
Number of cylinders and arrangement	4 cylinders, in-line
Firing order	1-3-4-2
Combustion chamber type	Direct injection type
Cylinder bore $ imes$ stroke	$98 \times$ 110 mm (3.85" $\times$ 4.33")
Piston displacement	3319 cc (203 cu in)
Compression ratio	18.5 : 1
Rated gross horse power(SAE J1995)	58.2 Hp at 2400 rpm (42.5 kW at 2400 rpm)
Maximum torque at 1550rpm	20.5 kgf · m (148 lbf · ft)
Engine oil quantity	11.6 / (3.1 U.S. gal)
Dry weight	270 kg (595 lb)
High idling speed	2200+50 rpm
Low idling speed	$1050\pm100$ rpm
Rated fuel consumption	176 g/Hp · hr at 2400 rpm
Starting motor	12V-3.0 kW
Alternator	12V-100 A
Battery	$1 \times 12V \times 100Ah$

## 2) MAIN PUMP

Item	Specification
Туре	Variable displacement tandem axis piston pumps
Capacity	63 cc/rev
Maximum pressure	240 kgf/cm <sup>2</sup> (3480 psi)
Rated oil flow	151.2 <i>l</i> /min
Rated speed	2400 rpm

# 3) GEAR PUMP

Item	Specification
Туре	Fixed displacement gear pump single stage
Capacity	8cc/rev
Maximum pressure	204 kgf/cm <sup>2</sup> (2958 psi)
Rated oil flow	19.2 <i>l</i> /min

### 4) MAIN CONTROL VALVE

Item	Specification
Туре	8 spools sectional block
Operating method	Hydraulic pilot system
Main relief valve pressure	240 kgf/cm <sup>2</sup> (3480 psi)
Overload relief valve pressure	265 kgf/cm <sup>2</sup> (3842 psi)

## 5) SWING MOTOR

Item	Specification
Туре	Two fixed displacement axial piston motor
Capacity	28.87cc/rev
Relief pressure	220 kgf/cm <sup>2</sup> (3130 psi)
Braking system	Automatic, spring applied hydraulic released
Braking torque	14 kgf·m (101 lbf·ft)
Brake release pressure	20~40 kgf/cm <sup>2</sup> (284~570 psi)
Reduction gear type	2 - stage planetary

#### 6) TRAVEL MOTOR

Item	Specification
Туре	Bent axis design variable displacement axial piston motor
Relief pressure	220 kgf/cm <sup>2</sup> (3130 psi)
Counterbalance valve	Applied
Capacity	80 cc

#### 7) POWER TRAIN

Item	Description		Specification			
Orankau	Туре		2 speed hydrostatic			
	Gear ratio	1st	4.06			
Gear box		2nd	1.31			
	Clutch pressure		26~32 kgf/cm <sup>2</sup> (370~455 psi)			
Parking brake	Туре		Multi disc brake integrated in rear axle			
	Maximum braking power		945 kgf · m (6835 lbf · ft)			
Axle	Туре		4 wheel drive with differential			
	Gear ratio		8.67			
	Brake		Multi disc brake			
	Brake pressure		52 kgf/cm <sup>2</sup> (740 psi)			
	Steering pressure		140 kgf/cm <sup>2</sup> (1990 psi)			

#### 8) CYLINDER

	Item	Specification				
Doom outindor	Bore dia $\times$ Rod dia $\times$ Stroke	Ø 110 × Ø 65 × 715mm				
Boom cylinder	Cushion	Extend only				
Arm cylinder	Bore dia $\times$ Rod dia $\times$ Stroke					
	Cushion	Extend and retract				
Bucket cylinder	Bore dia $ imes$ Rod dia $ imes$ Stroke					
Ducket cyllinder	Cushion	Extend only				
Dozor ovlindor	Bore dia $ imes$ Rod dia $ imes$ Stroke	$\emptyset$ 110 × $\emptyset$ 60 × 219mm				
Dozer cylinder	Cushion	-				
	Bore dia $\times$ Rod dia $\times$ Stroke	$\emptyset$ 95 $\times$ Ø 50 $\times$ 535mm				
Boom swing cylinder	Cushion	-				

\* Discoloration of cylinder rod can occur when the friction reduction additive of lubrication oil spreads on the rod surface.

\* Discoloration does not cause any harmful effect on the cylinder performance.

#### 9) BUCKET

Item		Cap	acity	Tooth	Width		
		SAE heaped	CECE heaped	quantity	Without side cutter	With side cutter	
R60WVS PRO	STD	0.21 m³ (0.28 yd³)	0.15 m <sup>3</sup> (0.20 yd <sup>3</sup> )	5	705 mm (27.5")	770mm (30.1")	

### 8. RECOMMENDED OILS

HYUNDAI genuine lubricating oils have been developed to offer the best performance and service life for your equipment. These oils have been tested according to the specifications of HYUNDAI and, therefore, will meet the highest safety and quality requirements.

We recommend that you use only HYUNDAI genuine lubricating oils and grease officially approved by HYUNDAI.

	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature °C( °F)								
Service point			-50		20 -1	10 (				30 40	
			(-58) (	-22) (	-4) (1	14) (3	32) (5	50) (	68) (8	6) (104)	
		11.6 (3.1)	★SAE 5W-40								
Engine oil pan								SA	E 30	1	
	Engine oil				SAE 10W						
					SAE 10W-30						
			SAE 15W-40								
								1300-40			
	Grease	0.2 (0.1)	★NLGI NO.1								
	Chrouod						1	VLGI NO	.2	1	
Swing drive			★SAE 75W-90								
	Gear oil	1.5 (0.4)			SAE 85W-140						
Gear box case		1.8 (0.5)									
Front axle		Center: 4.5 (1.19) Hub: 0.4×2	5 SAE 85W-90 LSD(G						iL-5)		
FIUILAXIE	Gear oil	Hub: 0.4×2 (0.11×2)							/		
		Center:4.5									
Rear axle		(1.19) Hub: 0.4×2									
		(0.11×2)									
	Hydraulic oil	Tank; 70 (18.5)	★ISO VG 15								
		70 (10.5)				ISO VG	à 32				
Hydraulic tank		System; 120					16 HBL	IO VG 4	6*3		
								SOVG			
		(31.7)					- '		00		
Fuel tank	Diesel fuel <sup>*1</sup>	117 (30.9)		★ASTM [	D975 NO	.1	-				
							AST	M D975	NO.2	1	
Fitting	Grease	As required			★NLC	AI NO.1					
(grease nipple)							1	NLGI NC	0.2		
						Ethy days a		-			
Radiator (reservoir tank)	Mixture of antifreeze and water★2	9.5 (2.5)						ase perm	anent type	e (50 : 50)	
			★Ethyle	ne glycol base	permanent ty	/pe (60 : 40)					
SAE : Socie	ty of Automotiv	ve Engineers			<u> </u>	⊥ ★・C	old regio	n (Russi	a, CIS, M	ongolia)	
	., ., .,					<u>^</u> .0	ola logio	11 (11033)	u, 010, 10	ongona)	

- API : American Petroleum Institute
- ISO : International Organization for Standardization
- NLGI : National Lubricating Grease Institute
- **ASTM** : American Society of Testing and Material

- $\star \mathbf{1}$  : Ultra low sulfur diesel
  - sulfur content  $\leq$  15 ppm
- ★2 : Soft water
  - City water or distilled water
- ★3 : Hyundai Bio Hydraulic Oil
- \* Using any lubricating oils other than HYUNDAI genuine products may lead to a deterioration of performance and cause damage to major components.
- \* Do not mix HYUNDAI genuine oil with any other lubricating oil as it may result in damage to the systems of major components.
- \* For HYUNDAI genuine lubricating oils and grease for use in regions with extremely low temperatures, please contact HYUNDAI dealers.